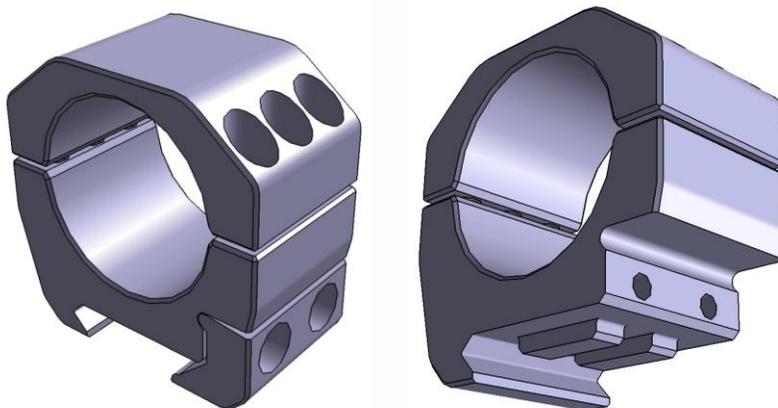


Congratulations on the purchase of your

AADMOUNT™ Double Lug Rings

Six Screw Severe Duty Rings for Tactical, Precision Hunting or Target Rifles



Installing your AADMOUNT Double Lug Rings to your rifle:



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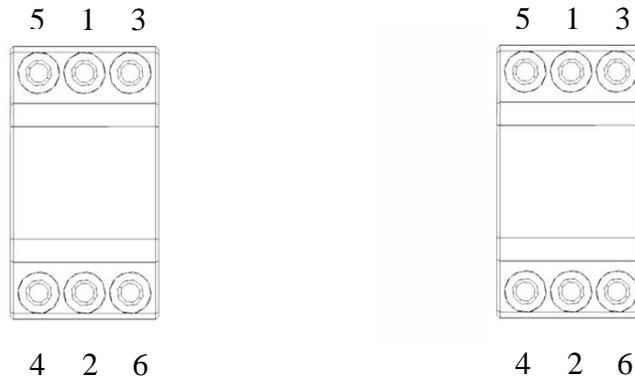
- 1:** Back the Clamp Screws out until they are about ½ a head above flush with the clamp. Place the rings on the rifle in the desired location. Tighten the screws finger tight to aid with alignment, then back off 1/12th turn.
- 2:** While pushing a ring forward on the rifle (pressing the integral recoil lugs against the mating lugs of the rifle's rail) tighten the clamp screws alternately lightly finger tight.
- 3:** While continuing to push forward on the ring, tighten each screw 1/12 turn (30 degrees). The TORX screw heads have six points, so turning ½ the way between two adjacent points is 30 degrees. Repeat for other ring.
- 4:** With use of a torque wrench: Torque each screw (no need to continue pushing the rings forward at this point) to 35 lb-in alternating between the two on each ring. Repeat for peace of mind.

Without a torque wrench: Tighten using the included TORX wrench alternately until you feel the wrench begin to flex slightly. This usually will take an additional 30 degrees or so on a steel or titanium rail but may take 60 degrees or more on an aluminum rail. A thick coating of soft paint or the like will increase this further. If you feel the wrench flexing and/or it has become uncomfortable to your fingers, that is tight enough.

Return to Zero Performance: The use of a torque wrench is recommended for mounting the AADMOUNT Double Lug Rings. It's much easier and will give you better return to zero performance but the small TORX wrench does an acceptable job in a pinch where you have no access to a torque wrench.

In addition to using a torque wrench for mounting, ensuring the rail on the rifle is clean and free of debris or loose paint will improve performance. Be sure to push the scope forward on the rifle as you tighten the screws. Beyond that, the most important thing is simply to use the same technique to mount the scope each time for the most repeatable return to zero.

Installing your scope into your AADMOUNT Double Lug Rings:



1: Place the scope into the AADMOUNT Double Lug Rings and place one ringtop on one ring body. Level the reticle using your preferred method (some have their own personal rituals to accomplish this). We generally recommend alternately tightening screws 1 and 2 on one of the rings in small increments, keeping the gap between the ring top and body equal on each side, until they're fairly tight to lock the reticle into place, then snugging up the remaining screws in sequence.

2: If using a torque wrench, torque screws in sequence to 15 lb-in. Without a torque wrench, tighten using the short end of included wrench on your thumb until it becomes uncomfortable.

3: Make a second pass, torquing to the same--the first screws were likely loosened as the latter screws were torqued. This is perfectly normal as the ring applies clamping force to the scope tube; the amount will vary from scope to scope, depending upon the wall thickness of the tube, etc. If the screws moved much on the second pass, make a third. This ensures all screws are torqued evenly and completely which eliminates any chance of the scope slipping in the rings during severe recoil or blows to the rifle.

4: Repeat with second ring (excepting the reticle leveling portion).

A note on lapping: The AADMOUNT Double Lug Rings will not need to be lapped when mounted on a straight rail. If there is significant misalignment detected when dropping the scope into the rings, it is likely that the picatinny rail on your rifle is not straight. This is most often caused by the rifle's action not being true, so the rail gets bent or twisted slightly when it is tightened down. **We highly recommend** in this situation remounting the rail to the rifle straight and stress free by bedding it with bedding compound with screws only finger tightened and then backed off until the bedding has cured. This is a much better solution and will pay dividends if you ever mount the rings on a different rail (or even a different place on the same rail) as the rings will still be straight.

If your rail is as straight as it's going to get or if you simply want to lap the rings, of course you are free to do so and it will not affect your warranty in any way.

Enjoy your AADMOUNT Double Lug Rings. Remember our **100% Satisfaction Guarantee:** If you are unhappy with your AADMOUNT rings in any way, for any reason, simply return them for a full refund.

Also remember our **Lifetime Warranty:** If you break your AADMOUNT Double Lug Rings, no matter how you did it (it must have been pretty spectacular), simply return them for replacement. You don't need a receipt, you don't need to be the original owner and the damage can be your fault. It matters not, we'll take care of you.

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